

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :-	LOSS NO. / STEP								
DEPT :-plant 9 assembly	RESULT AREA	P	Q	DEF :- A/B/C	C	D	S	M	

KAIZEN NO:-

CELL :-A316 | CELL NAME:-oil pump | MACHINE / STAGE :-Table | OPERATION :- Clearance

**KAIZEN THEME :-** To remove unsafe place

**IDEA :-** Cut the angle

**WIDELY/DEEPLY:-**

**COUNTERMEASURE:-**  
Cut the angle and grind sharp edge .

<b>BENCHMARK</b>	Unsafe condition
<b>TARGET</b>	Safe condition
<b>KAIZEN START</b>	13.11.2016
<b>KAIZEN FINISH</b>	13.11.2016

**PROBLEM / PRESENTSTATUS :-**Possibility Of injury in cleaning time .

**BEFORE**



**AFTER**

**TEAM MEMBERS :-**

Prince devendra

**BENEFITS :-**

1. Prevent Accident possibility
2. Moral increase
- 3

**KAIZEN SUSTENANCE**

**WHY - WHY ANALYSIS :-** Possibility Of injury in cleaning time .

WHY 1:- :-extra angle

**RESULT :-**  
No unsafe place

**WHAT TO DO :-**IR-Reversible

**HOW TO DO :-**IR-Reversibl

**FREQUENCY :-**iR-Reversibl

**ROOT CAUSE :-**

extra angle

**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.

**REGISTRATION NO&DATE:**

**REGISTERED BY :-**

**MANAGER'S SIGN :-**

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS